



**TOOL MODEL: EDGE 8**

**PRESSURE/TORQUE CONVERSION CHART**

**Standard Torque Chart**

<b>PRESSURE IN PSI</b>	<b>FT.LBS.</b>	<b>TORQUE IN KGM</b>	<b>NM</b>	<b>PRESSURE IN BAR</b>
1500	1230	170	1667	104
1600	1314	182	1781	110
1800	1482	205	2009	124
2000	1650	228	2237	138
2200	1821	252	2469	152
2400	1992	275	2700	165
2600	2163	299	2932	179
2800	2334	323	3164	193
3000	2505	346	3396	207
3200	2675	370	3626	220
3400	2845	393	3857	234
3600	3015	417	4087	248
3800	3185	440	4318	262
4000	3355	464	4548	276
4200	3526	488	4780	290
4400	3697	511	5012	303
4600	3868	535	5243	317
4800	4039	559	5475	331
5000	4210	582	5707	345
5200	4383	606	5942	358
5400	4556	630	6176	372
5600	4729	654	6411	386
5800	4902	678	6645	400
6000	5075	702	6880	414
6200	5249	726	7116	427
6400	5423	750	7351	441
6600	5597	774	7587	455
6800	5771	798	7823	468
7000	5945	822	8059	482
7200	6117	846	8292	496
7400	6289	870	8525	510
7600	6461	894	8759	524
7800	6633	917	8992	538
8000	6805	941	9225	552
8200	6979	965	9461	565
8400	7153	989	9697	579
8600	7327	1013	9932	593
8800	7501	1037	10168	607
9000	7675	1061	10404	620
9200	7851	1086	10643	634
9400	8027	1110	10881	648
9600	8203	1134	11120	662
9800	8379	1159	11359	676
10000	8555	1183	11597	690

## IMPORTANT SAFETY INSTRUCTIONS

**WARNING:** Your **HYTORC TORQUE MACHINE** is a power tool, and as with any power tool, certain safety precautions should be observed to avoid accidents or personal injury. The following tips will assist you.

- **READ ALL INSTRUCTIONS.**
  - **KEEP WORK AREA CLEAN AND WELL LIT.**
  - **CONSIDER WORK AREA ENVIRONMENT.** Electrical Pumps should never be used in an atmosphere which can be considered potentially volatile. If there is any doubt, use an air pump. Also Note: metal to metal contact can cause sparks, precautions should be taken.
  - **AVOID PREMATURE TOOL STARTING.** The Pump Remote Control is for the **TOOL OPERATOR** only.
  - **STAY CLEAR DURING OPERATION.** In most cases, the tool will allow “hands free” operation. If the tool must be held or steadied during operation, use alternative means of securing the tool to the application
  - **GUARD AGAINST ELECTRIC SHOCK.** Ensure the pump is properly grounded and the proper voltage is being used
  - **STORE IDLE TOOLS.** When not in use, tool and accessories should be properly stored to avoid deterioration
  - **USE RIGHT TOOL.** Don't force small tools or attachments to do the job of a larger tool. Don't use a tool for purposes not intended.
  - **PROPER SAFETY ATTIRE.** When handling/operating hydraulic equipment use work gloves, hard hats, safety shoes and other applicable clothing.
  - **USE SAFETY GLASSES.**
  - **MOVING EQUIPMENT.** Do not use hydraulic hoses, uni-swivels, pump power or remote cords as means of moving the equipment.
  - **MAINTAIN TOOLS WITH CARE.** For top performance, inspect tools, powerpack and accessories for visual damage frequently and always prior to use. Always follow instruction for proper tool and pump maintenance. Refer to the Operations Maintenance Section for further clarification
  - **STAY ALERT.** Watch what you are doing. Use Common sense. Do not use power equipment under the influence of any mood altering substances.
  - **PRIOR TO OPERATION**
    - Ensure that all hydraulic connections are securely connected and there is no leakage
    - Verify that the Hydraulic hoses are not kinked or otherwise damaged.
    - Ensure the square drive and its retainer are fully and securely engaged.
    - Be certain that all connectors, elbows, fitting and swivels are not bent, loose or damaged.
  - **PRIOR TO USE.**
    - Check sockets for size, quality and flaws. (Do not use if questionable)
    - Cycle tool to ensure proper function.
    - Locate a solid, secure reaction point.
    - Be sure the reaction arm retaining clamp is fully engaged.
    - Be sure the hydraulic hoses are free of the reaction point.
    - Pressurize the system momentarily; if the tool tends to “ride up” or to “creep”, stop and re-adjust the reaction arm to a more solid and secure position.
- NOTE:** Remain clear of the reaction arm during operation and never put body parts between reaction arm and reaction surfaces.
- **ALWAYS USE QUALITY ACCESSORIES.** Always use top quality impact sockets in good condition which are the correct size and fully engage the nut. Hidden flaws, however, remain a possibility which could cause breakage, so stay clear of sockets during operation
  - **DO NOT USE** other equipment to enhance performance (Hammer on Socket/Tool)**NOTE:** Hytorc Pumps are designed to operate Hytorc Tools only. Damage may occur to the pump or the product that is being operated due to misuse.

**SAVE THESE INSTRUCTIONS FOR FUTURE USE!**